

TECHNICAL DATA SHEET

TECHNYL C 236 V30 NC
(Previously DOMAMID 6G30 500 NC)

Polyamide 6, 30% glass fiber reinforced, improved impact resistance, for injection moulding

General

Feature	Improved impact resistance	
Polymer type	PA6 (Polyamide 6)	
Processing technology	Injection molding	
Certification	RoHS	EC 1907/2006 (REACH)
Colors available	Black	Natural
Forms	Pellets	

Product identification

ISO 1043 abbreviation	PA6-I-GF30
ISO 16396 designation	PA6-I,GF30,M1,S14-090

		Condition	Standard	Unit	Value
Physical properties					
Density			ISO 1183	g/cm ³	1.34
Molding shrinkage, parallel			ISO 294-4, 2577	%	0.3 - 0.5
Molding shrinkage, normal			ISO 294-4, 2577	%	0.9 - 1.1
Melt volume-flow rate, MVR, 5.0 kg	275°C, 5kg		ISO 1133	cm ³ /10 min	35
Viscosity number	96% H2SO4		ISO 307	cm ³ /g	145

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	Condition	Standard	Unit	Value
Mechanical properties			dam / cond.*	
Tensile modulus	1 mm/min	ISO 527-1/-2	MPa	9200 / 5000
Stress at break	5 mm/min	ISO 527-1/-2	MPa	170 / 90
Strain at break	5 mm/min	ISO 527-1/-2	%	3.5 / 8.2
Flexural modulus, ISO 178	2 mm/min	ISO 178	MPa	8000 / 4900
Flexural strength, ISO 178	2 mm/min	ISO 178	MPa	265 / 220
Charpy impact strength, +23°C	+23°C	ISO 179/1eU	kJ/m²	90 / 110
Charpy impact strength, -30°C	-30°C	ISO 179/1eU	kJ/m²	78 / -
Charpy notched impact strength, +23°C	+23°C	ISO 179/1eA	kJ/m²	18 / 30
Charpy notched impact strength, -30°C	-30°C	ISO 179/1eA	kJ/m²	14 / -
Izod impact strength, +23°C	+23°C	ISO 180/1U	kJ/m²	80 / 100
Izod notched impact strength, +23°C	+23°C	ISO 180/1A	kJ/m²	17 / 30

Thermal properties

Melting temperature, 10°C/min		ISO 11357-1	°C	221
Temp. of deflection under load, 0.45 MPa	0.45 MPa	ISO 75	°C	215
Temp. of deflection under load, 1.80 MPa	1.80 MPa	ISO 75	°C	200
Vicat softening temperature	50°C/h - 50N	ISO 306	°C	210

Electrical properties

Volume resistivity		IEC 62631-3-1	ohm.m	1E+016
Surface resistivity		IEC 62631-3-1	ohm	1E+014
Comparative tracking index	Solution A	IEC 60112	V	500
CTI performance level category		Sol A		PLC 1

Burning behaviour

Flammability, 0.75 mm	0.75 mm	UL 94		HB
Flammability, 1.5 mm	1.5 mm	UL 94		HB
Flammability, 3.0 mm	3.0 mm	UL 94		HB
Burning rate, FMVSS, Thickness 1 mm		FMVSS 302		< 100 mm/min

Test run at 23°C if not differently specified, DAM state (dry as moulded), valid for natural colored products.
*: conditioned according to ISO 1110

Processing conditions

Drying temperature/time	75-85°C / 2-4h (with dew point of dried air < -30 °C)
Suggested max moisture	0.2 %
Recommended melt temperature	240 - 270 °C
Recommended mould temperature	60 - 90 °C

These parameters are typical of the product but should be related to the type of machinery used and to the type of moulded part.

Disclaimer

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